

SAM 021745**FFI Type FJR**

Group	High-speed radial drill
Manufacturer	FFI
Type	FJR
Serial No.	9025
Year	1990



Drill capacity in steel	30 mm
Drill capacity in cast-iron	32 mm
Max. tapping diameter M	20
Depth of throat	170 - 580 mm
Table length	880 mm
Table width	585 mm
Number of T-channels	4
T-channel width	18 mm
Distance of the T-slots	150 mm
Taper in spindle	4 CM
Spindle stroke	150 mm
Spindle speeds:	
number (steps)	12
from	80 t/min
up to	2300 t/min
Feeds:	
number (steps)	3
from	0.1 mm/t
up to	0.22 mm/t
Distance from drill-plate	
to spindle: min.	210 mm
max	590 mm
Column diameter	160 mm
Voltage 50 Hz 3x	380 Volt
Spindle motor	1.4 / 1.0 kW
Length	880 mm
Width	700 mm
Height	2030 mm

